



Prime Engineering and Commodity Thermoplastic Resins

HI 1402 High Impact Polystyrene

Description: HI 1402 is a high melt flow, high impact polystyrene for injection molding.

Applications: Textile spools / Medical applications / Masterbatch compounds

Features: Good flow characteristics
Good processibility
FDA 21 CFR 177.1640

Physical Properties	Typical Values	Test Method(s)
Melt Flow Rate – g/10 min (200°C/5.0kg)	14.0	D-1238
Falling Dart	120	D-3029
Izod – ft-lbs/in, notched	2.1	D-256
Tensile Strength - psi	3,300	D-638
Tensile Modulus –psi	320,000	D-638
Flexural Strength – psi	5,700	D-790
Flexural Modulus – psi	300,000	D-790
Heat Distortion – °F	189	D-648
Vicat Softening - °F	200	D-1525

Distributed Exclusively by: Plastic Solutions, Inc.
15800 Birmingham Hwy – Bldg 500
Milton, GA 30004
www.plasticsolutions.net

The nominal properties reported herein are laboratory tested and are typical data for these materials. Plastic Solutions, Inc. does not guarantee suitability of these materials for specific applications. Each user of material should make their own tests to determine suitability of a material in a design or application.

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